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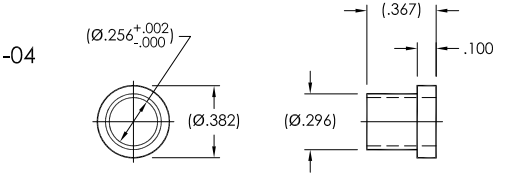
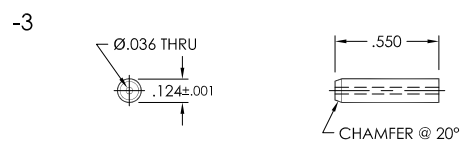
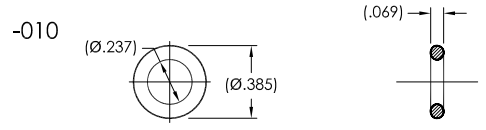
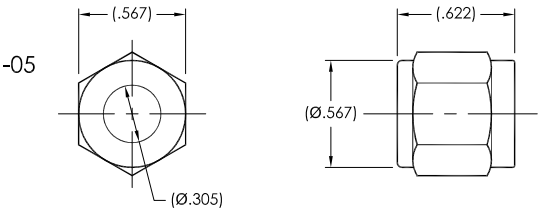
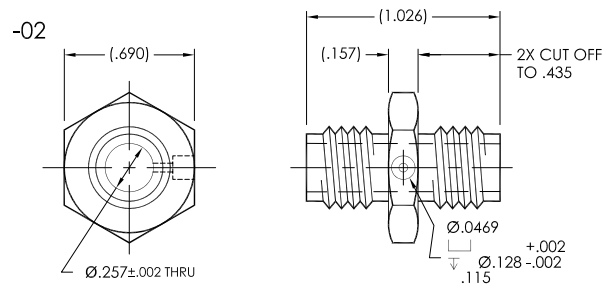
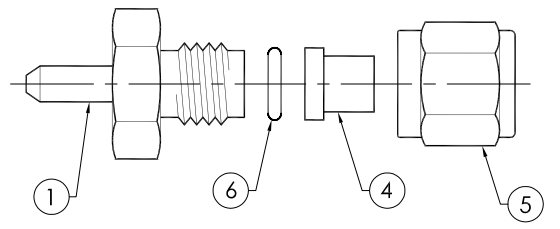
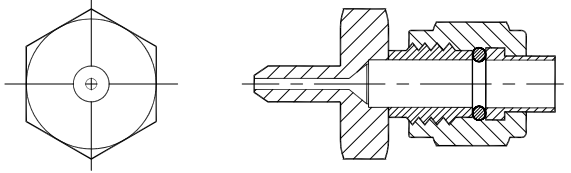
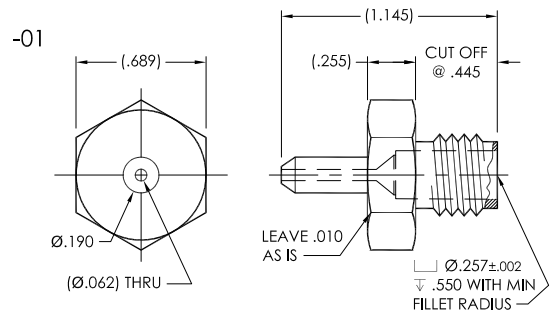
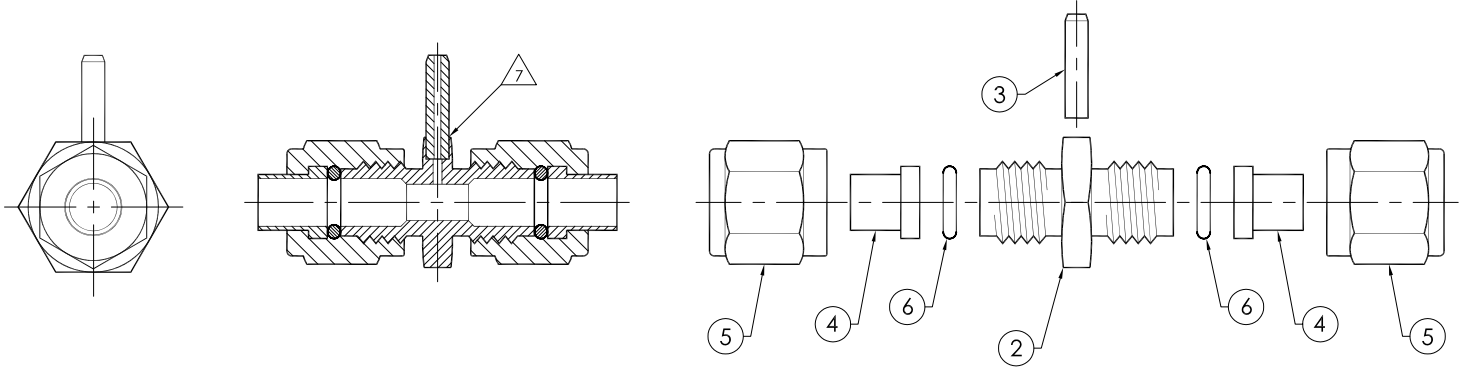
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

NOTES: UNLESS OTHERWISE SPECIFIED

- BREAK EDGES .010 MAX.
- FILLET RADII .010 MAX.
- SURFACE ROUGHNESS $\sqrt{32}$ UNLESS OTHERWISE SPECIFIED (PER ANSI B46.1).
- STRIP & ANODIZE PER MIL-A-8625, TYPE II, CLASS II, COLOR BLUE.
- DIMENSIONAL LIMITS APPLY BEFORE ANODIZING.
- ALL SURFACES TO BE MACHINED, NO SANDED OR ABRASIVE FINISHES ALLOWED, EXCEPT AS NOTED.

7. EPOXY (2) TO (3), USE ECCOBOND 286 OR EQUAL

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.



QTY	REQD	CAGE CODE	SYM	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.
3				9396K15-010	O-RING		6
3				100384-05	NUT	MAKE FROM AN818-4D NUT	5
3				100384-04	SLEEVE	MAKE FROM AN819-4D	4
1				100384-3	STEM	2024-T351 AL ROD	3
1				100384-02	UNION	MAKE FROM AN815-4D UNION	2
1				100384-01	REDUCER	MAKE FROM AN919-1D REDUCER	1
1				100384	TEST FIXTURE SET ASSY		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:		CONTRACT NO.			
DECIMALS	ANGLES	APPROVALS	DATE		
X.X ± 0.03	X° ± 30'	DRAWN	M.A.	3/6/06	TITLE
X.XX ± 0.01		CHECKED			TEST FIXTURE SET
X.XXX ± 0.005		ENGR			SIZE
DO NOT SCALE DRAWING		DESIGN ACTIVITY			CAGE CODE
					100384_01
					DWG NO.
					100384_01
					REV.
					F
					SCALE
					2:1
					SHEET
					1 OF 1

4

3

2

1

D

C

B

A